

Work Order ID 85976

June-19-12 11:59:50 AM

85976

Page 1

Item ID: D2013-4

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Mirror Bracket RH, 212

Stop

NS2

Start Date: 19/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: MLJDate: 12/06/12 Tooling:

Date:

Run

Start

NR1

QC: _____

Date: _____ SPC (Y/N):

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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D2013	Rev C								
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100	0.00								
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100	NC BRAKE								
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Brake NC	Memo	0.00								
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Brake NC	1-Punch as per template D2013-T3 and Dwg D2013								
	2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545								
	3-Bend (1) tube as per Dwg D2013 using Jig DT8201								
	Identify as D2013-3.								
	4-Deburr as required								

110	QC5- Inspect part completeness to step on W/O	0.00								
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110	Memo	0.00								
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QC									
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Quality Control									
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AS
5
89
13DL08

6
6

PF
12-12-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D2013-4

Accept

Revision ID:

Item Name: Mirror Bracket RH, 212

Start Date: 19/06/2012 Start Qty: 6.00

6

Required Date: 03/07/2012 Req'd Qty: 6.00

6

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* Packaging	Identify as per dwg & Stock Location: <u>WPA 001</u>	0.00							<u>Q</u> <u>62</u> <u>13-1-13</u>
Packaging	Memo	0.00							

130 *130* QC	QC21- Final Inspection - Work Order Release	0.00							<u>13/1/98</u>
Quality Control	Memo	0.00							

W 130603

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

June-19-12 11:59:54 AM

Work Order ID: 85976

Parent Item: D2013-4

Parent Item Name: Mirror Bracket RH, 212

85976
D2013-4

Start Date: 19/06/2012

Start Qty: 6.00

Required Date: 03/07/2012

Required Qty: 6.00

Comments: IPP Rev:A New Issue 05-11-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	317.6338	1.9473	12.29874			**

M304TR0 750W 049

304 RD Tube .750 x .049W

SB 12/01/12

Location	Loc Qty	Loc Code
MAT017	317.633794	
109314	9.333	
111619	3	
112187	4	
112800	11	
114852	2.75	
116108	3	
117797	0.75	
120441	0.000794	
121170	234.89	
121666	48.91	

M122321

14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

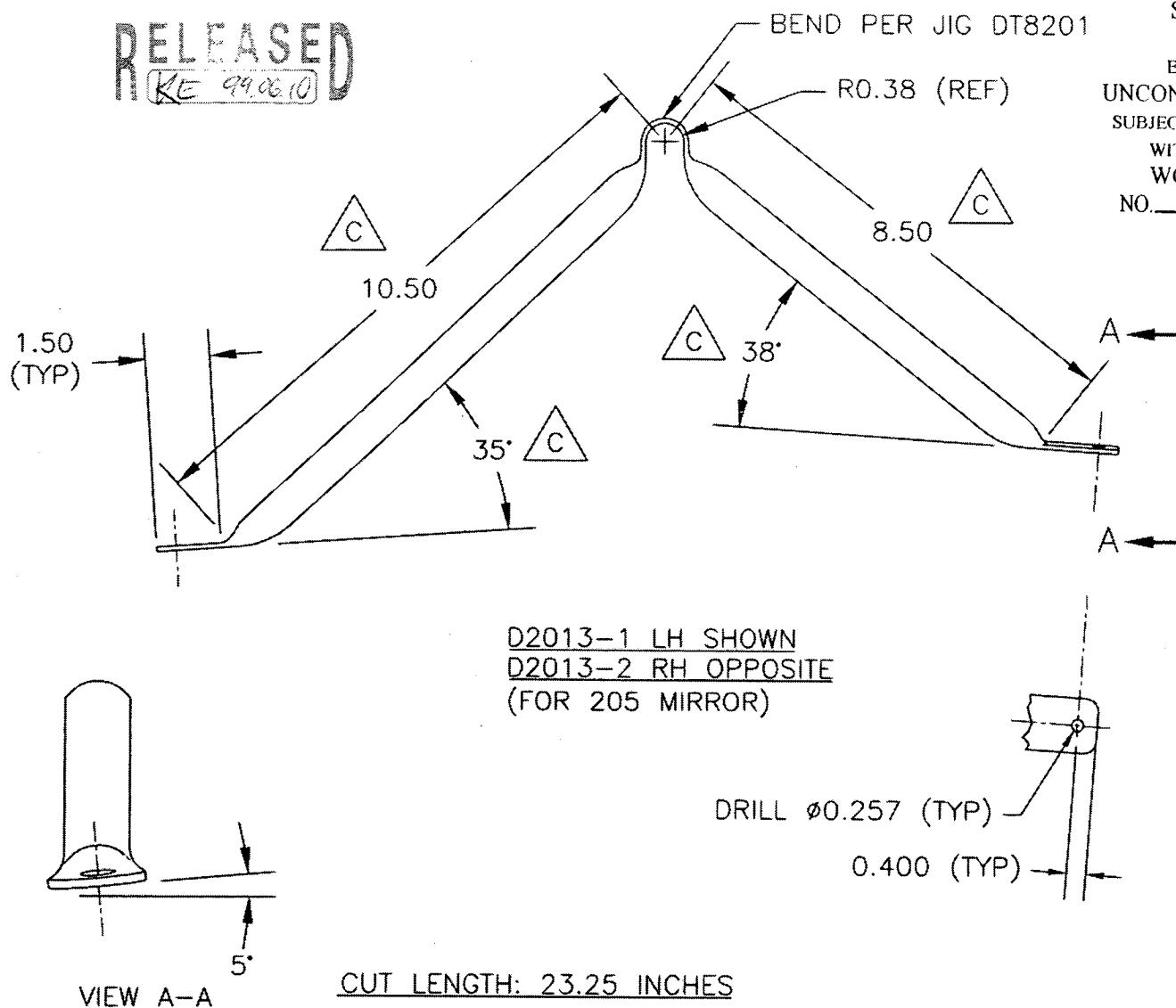
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

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KE 99.06.10



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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 85976 MU

12/06/19

DART

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DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
CHECKED KE	APPROVED JL	DRAWING NO. D2013	SHEET 1 OF 3
DATE 99.06.07	TITLE MIRROR BRACKET		
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

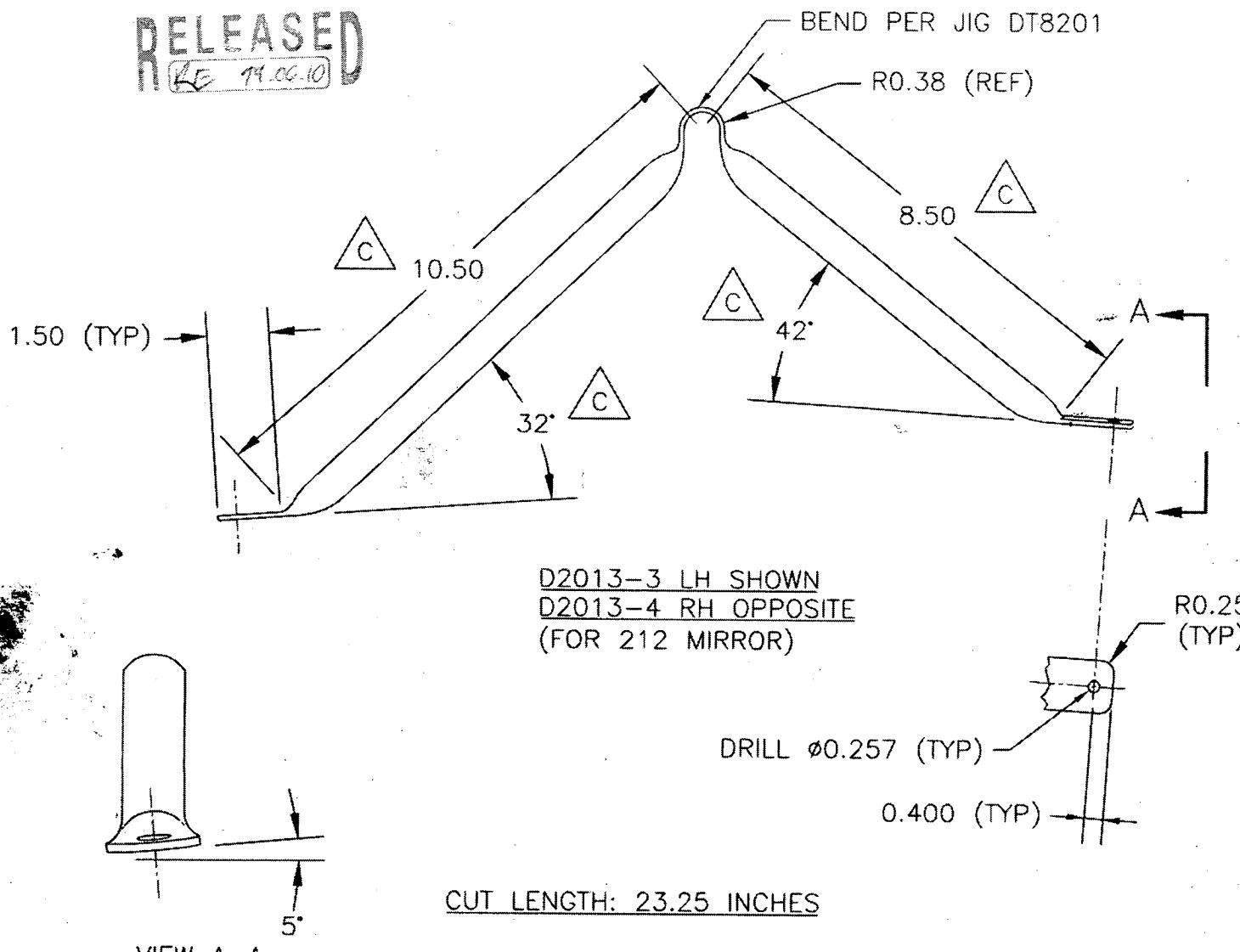
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KE 14.06.10

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OK

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED J	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 2 OF 3 SCALE N/A



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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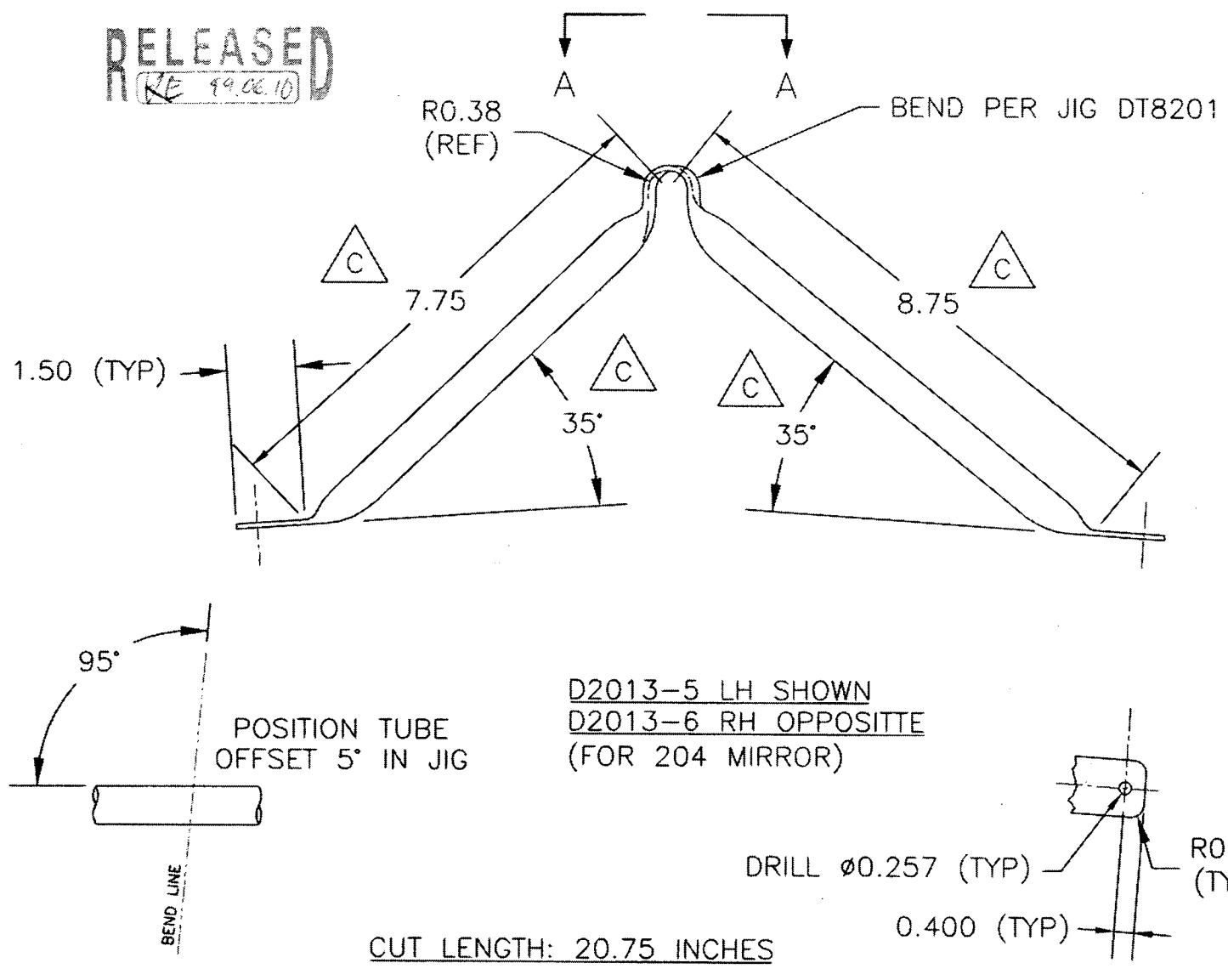
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RE 99.06.10

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DESIGN JB	DRAWN BY RE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED RE	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE N/A



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